

A Quality Product from Hawkeye Industries, Inc.

# Duratec® Vinyl Ester Primer 1799-006 Grey



**A high quality primer for composite marine surfaces an integral part of the Duratec Marine System.**

## Usage

For one-off and production composite yacht priming and osmosis and blister repairs. Formulated for below waterline, topside and deck applications. For parttern surfacing and mold surfacing.

## Features

Build in protection, add quality and save time with Duratec Vinyl Ester Primer. Here's why you should choose Duratec Vinyl Ester Primer-

## Application

Easily applied with sprayer, roller or brush. Saves time and labor.

**High Build**—to 40 mils, 1000 microns, wet on wet, without sagging on vertical surfaces.

**Quick Cure**—Catalyze with MEKP Catalyst. Rapid curing; far faster than epoxy resin systems. Primer will be ready to sand in 1-4 hours, depending on thickness and temperature.

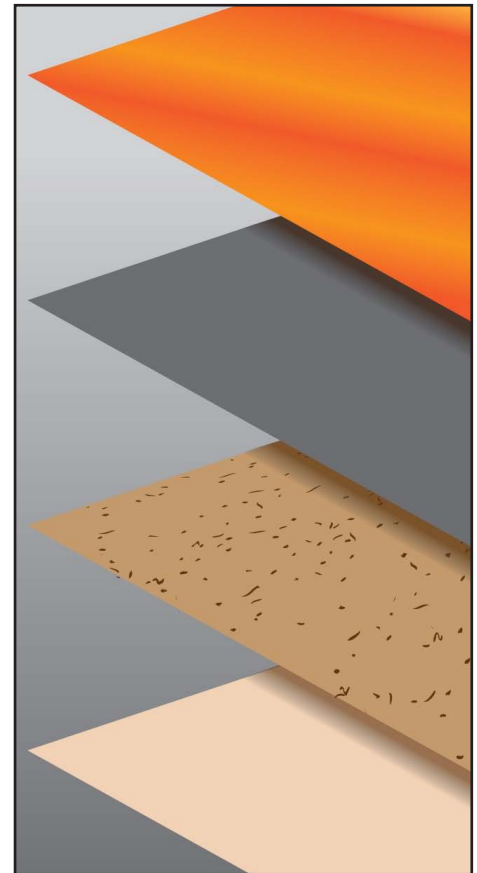
## Osmosis and Blister Resistance

Proven performance on more than 2000 boats and yachts over a seven-year period.

**Heat resistance up to 280° F.**

**Strength: Vinyl Ester Primer forms a strong film, resisting cracking.**

**Duratec Vinyl Ester Primer 1799-006 Grey**



## Hawkeye Industries

P. O. Box 415, Bloomington, CA 92316  
(USA) 800-977-0060 • (Outside USA) 909-546-1160 • Fax 909-546-1161  
Email: [hawkeyesales@hawkeyeind.com](mailto:hawkeyesales@hawkeyeind.com) • [www.duratec1.com](http://www.duratec1.com)

Limited/ warranty statement: Our products are intended for sale to industrial and commercial customers. We request that customers inspect and test our products before use and satisfy themselves as to contents and suitability. Nothing herein shall constitute a warranty, expressed or implied, including any warranty of merchantability or fitness, nor is protection from any law or patent to be inferred. All patent rights are reserved. The exclusive remedy for all proven claims is replacement of our materials and in no event shall we be liable for special, incidental or consequential damages.



1799-006 Grey  
Duratec® Vinyl Ester Primer

**Product Properties**

All time calculations are based on temperatures of 77°F, 25°C

**Viscosity**

As measured on a Brookfield Viscometer Model RVF, Spindle #5 at 20 rpm:..... 2500 - 2800 cps  
Thixotropic Index: ..... 6.0-6.7

**Gel Time**

Sample based on a 100 g mass catalyzed at 2 percent with mekP: ..... 15-20 min  
Weight per Gallon Black: ..... 10.83 pounds per gallon, 4.91 kg/gallon  
Weight per Gallon White: ..... 11.20 lb., 5.09 kg  
Weight per Gallon Gray: ..... 11.18 lb., 5.08 kg

**Coverage per Gallon**

10 mil wet film thickness: ..... 100-115 ft2  
250 micron wet film thickness: ..... 10.2-10.7 m2

Revised 6-23-15



**Hawkeye Industries**

P. O. Box 415, Bloomington, CA 92316  
(USA) 800-977-0060 • (Outside USA) 909-546-1160 • Fax 909-546-1161  
Email: hawkeyesales@hawkeyeind.com • www.duratec1.com

Limited/ warranty statement: Our products are intended for sale to industrial and commercial customers. We request that customers inspect and test our products before use and satisfy themselves as to contents and suitability. Nothing herein shall constitute a warranty, expressed or implied, including any warranty of merchantability or fitness, nor is protection from any law or patent to be inferred. All patent rights are reserved. The exclusive remedy for all proven claims is replacement of our materials and in no event shall we be liable for special, incidental or consequential damages.